



9th International Interdisciplinary Congress on Renewable Energies, Industrial Maintenance, Mechatronics and Informatics  
*Booklets*



RENIECYT - LATINDEX - Research Gate - DULCINEA - CLASE - Sudoc - HISPANA - SHERPA UNIVERSIA - Google Scholar DOI - REDIB - Mendeley - DIALNET - ROAD - ORCID - VLEX

**Title: Using latent heat from a water purification system to improve the performance of an absorption heat transformer**

**Authors:** Morales, L.I., Siqueiros J.b, Juárez-Romero D.c and Hernández-Soria A.H

- |  |               |                     |        |
|--|---------------|---------------------|--------|
| Universidad Autónoma del Estado de Morelos | T-6933-2018   | 000-0001-7500-6202  | 45697  |
| Consultor Independiente                    | LFU-6509-2024 | 0000-0002-2504-2632 | 2012   |
| Universidad Autónoma del Estado de Morelos | E-2056-2016   | 0000-0003-0942-9738 | 9643   |
| Universidad Autónoma del Estado de Morelos | LFT-5450-2024 | 0000-0002-0126-0336 | 336706 |

**Editorial label ECORFAN:** 607-8695

**BCIERMMI Control Number:** 2024-01

**BCIERMMI Classification (2024):** 241024-0001

**RNA:** 03-2010-032610115700-14

**Pages:** 13

**CONAHCYT classification:**

**Area:** Engineering

**Field:** Technological science

**Discipline:** Energy technology

**Subdiscipline:** Unconventional source of energy

**ECORFAN-México, S.C.**

Park Pedregal Business. 3580,

Anillo Perif., San Jerónimo

Aculco, Álvaro Obregón,

01900 Ciudad de México, CDMX,

Phone: +52 1 55 6159 2296

Skype: ecorfan-mexico.s.c.

E-mail: contacto@ecorfan.org

Facebook: ECORFAN-México S. C.

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# PRESENTATION CONTENT

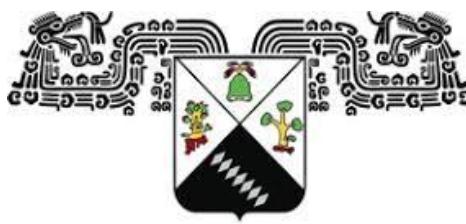
Introduction

Methodology

Results

Conclusions

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# INTRODUCTION

## Absorption Heat Transformer

They use a small amount of mechanical energy, which is required for process pumps

The working fluids they use have no adverse effects on the environment

Its main components are not sophisticated, as in the case of compressors

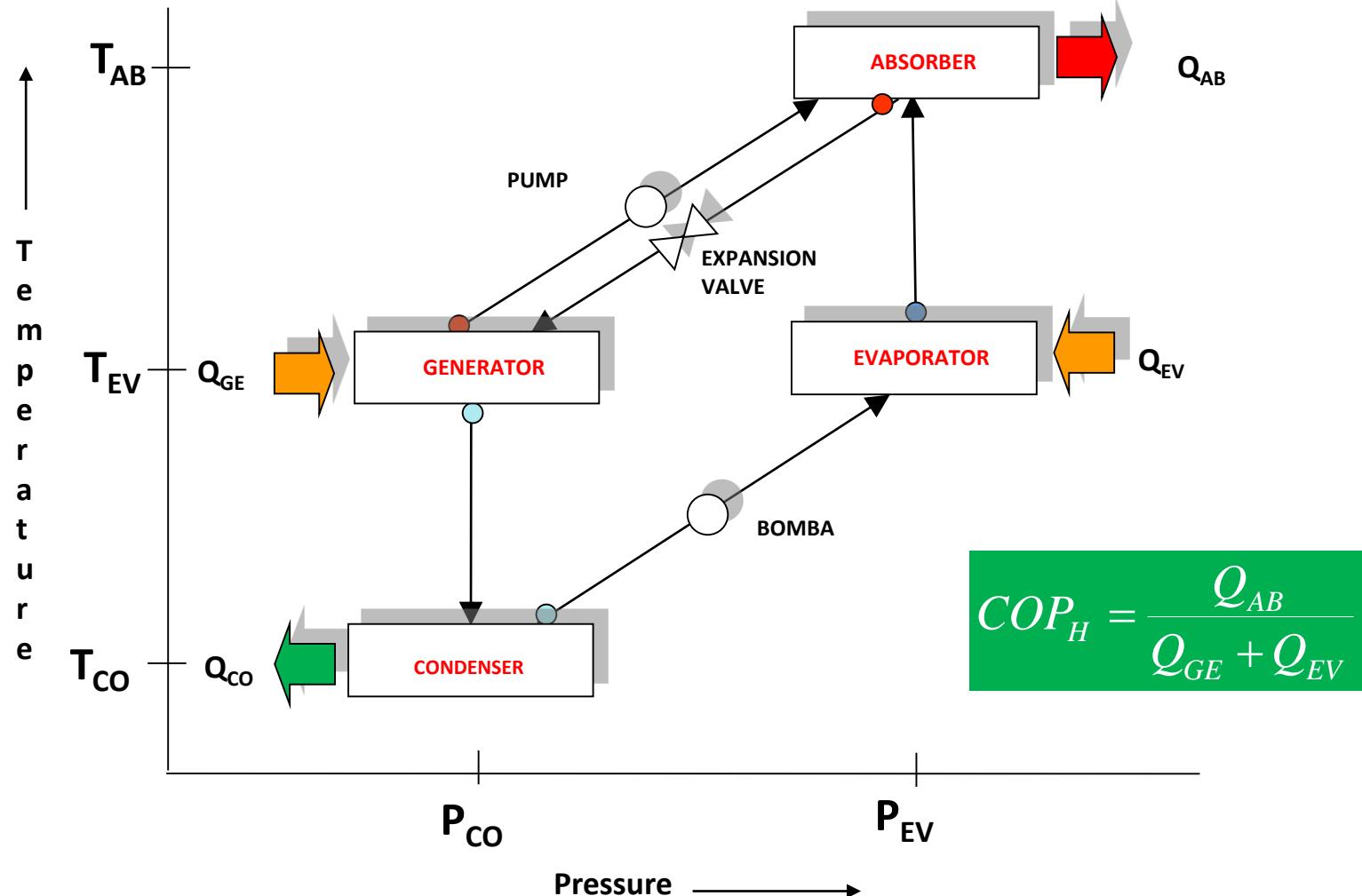
They are easy to design, since it is only necessary to know the thermodynamic properties of the working mixture.



# INTRODUCCIÓN

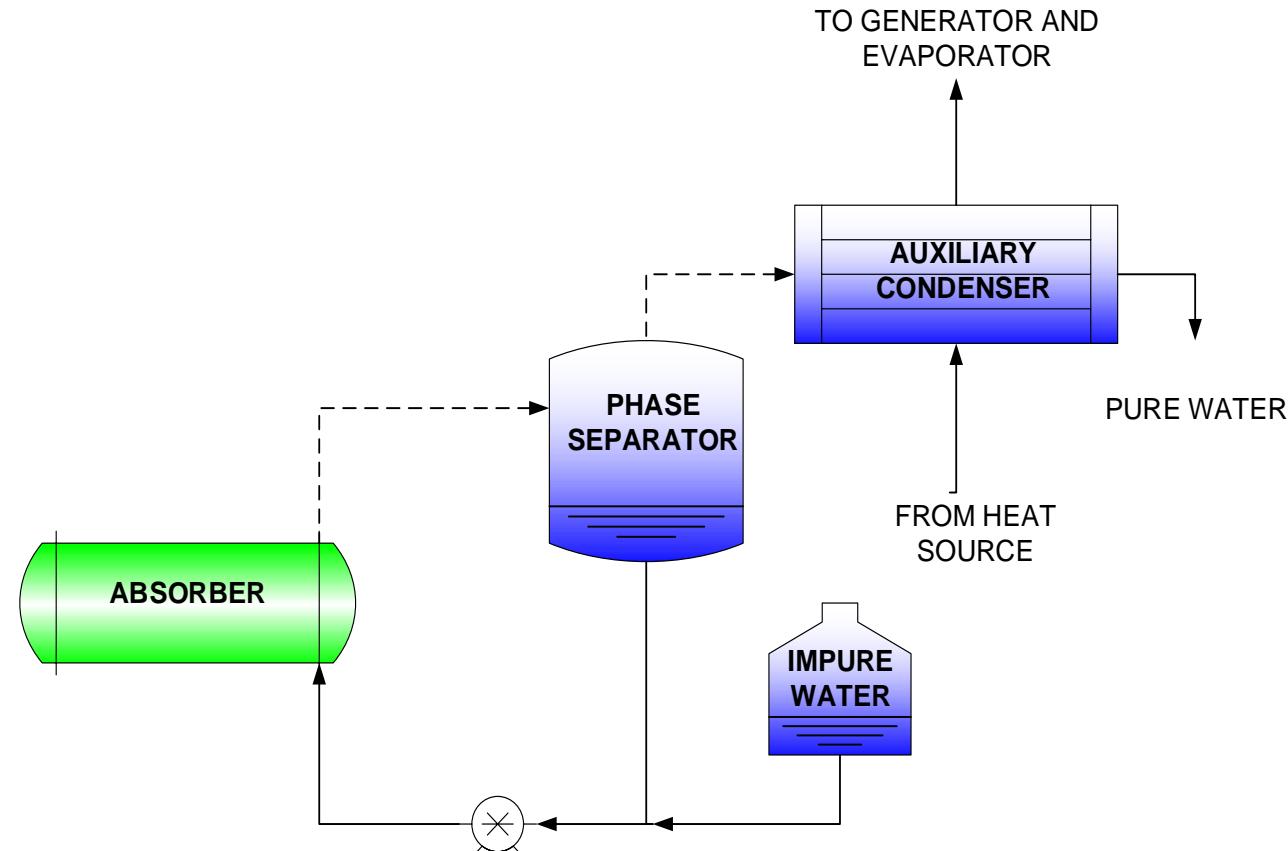
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Absorption Heat Transformer Cycle





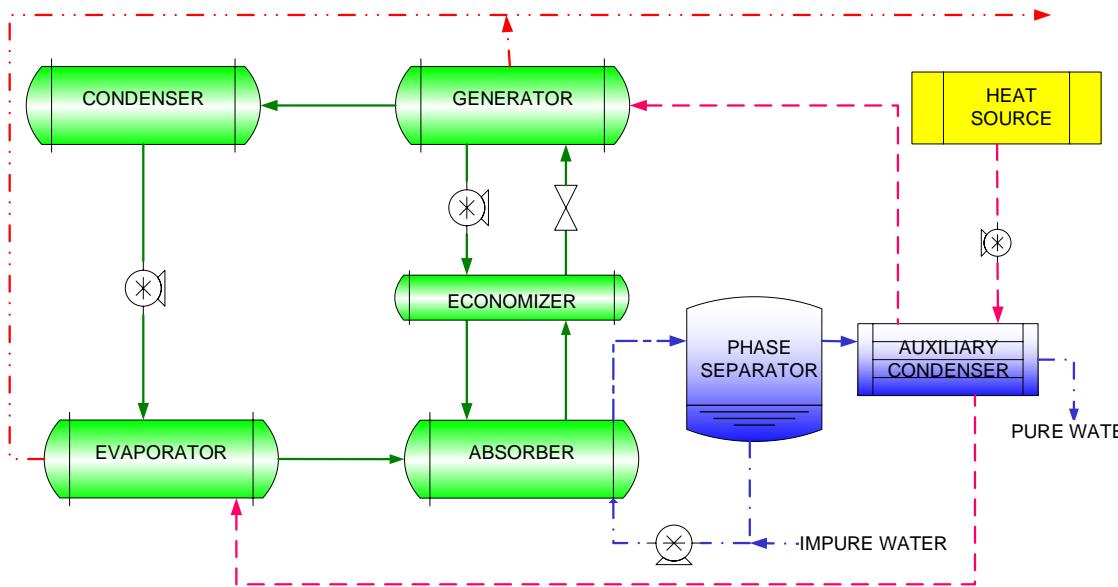
## WATER PURIFICATION PROCESS



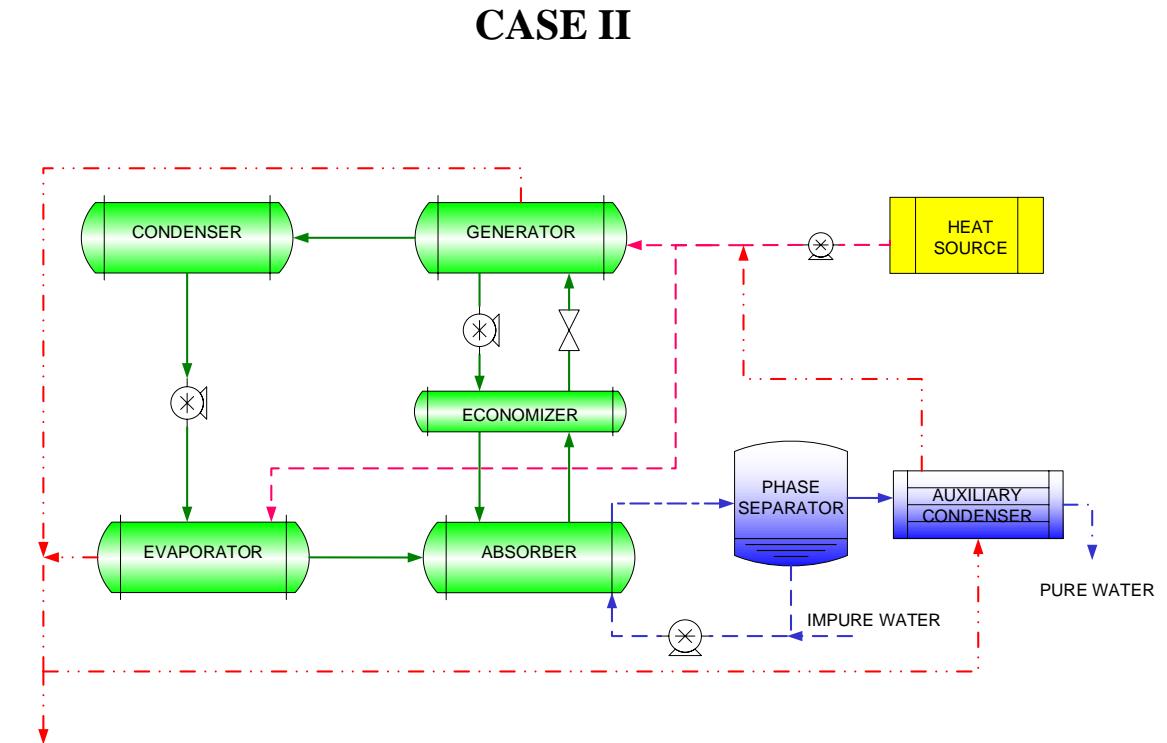


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## CASES OF HEAT RECYCLING



**CASE I**

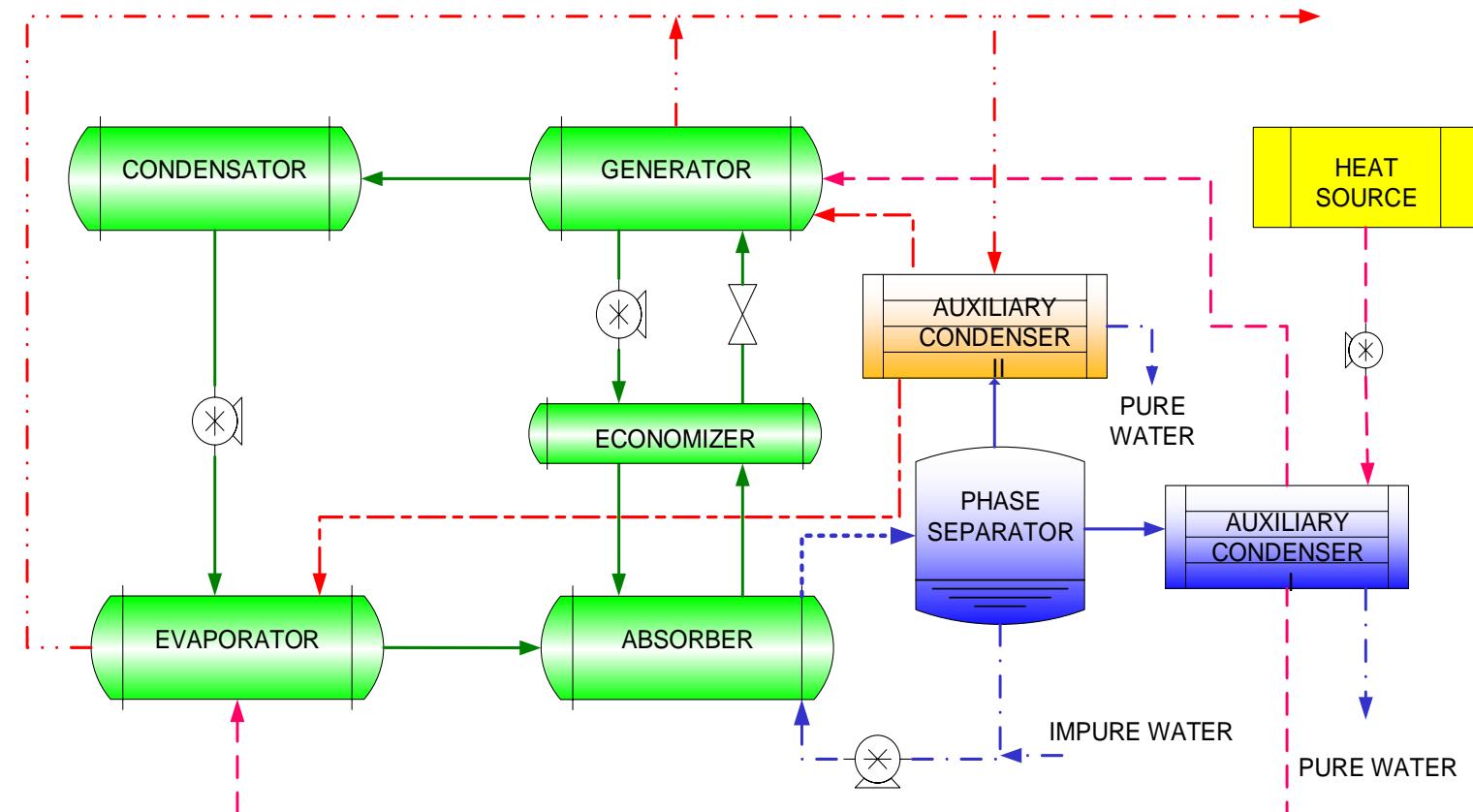


**CASE II**



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## PROPOSAL: HEAT RECOVERY COMBINATION





## METHODOLOGY

Amount of energy recycling to the AHT

$$Q_{REC} = \eta Q_{AB}$$

Where  $\eta$  is defined as:  $\eta$  is a constant with a value of 0.877

$$\eta = \frac{\Delta H_V}{\Delta H_V + \Delta H_S}$$

Energy balance in the heat source

$$Q_{HS} = m_{HS} C_p \Delta T_{HS}$$

Increased in a quantity  $\Delta T_N$

$$\Delta T_N = \eta COP_{ET} \Delta T_{HS}$$

- New temperatures in the evaporator and generator

$$T_{EV,N} = T_{EV} + \alpha \Delta T_N$$
$$T_{GE,N} = T_{GE} + \alpha \Delta T_N$$

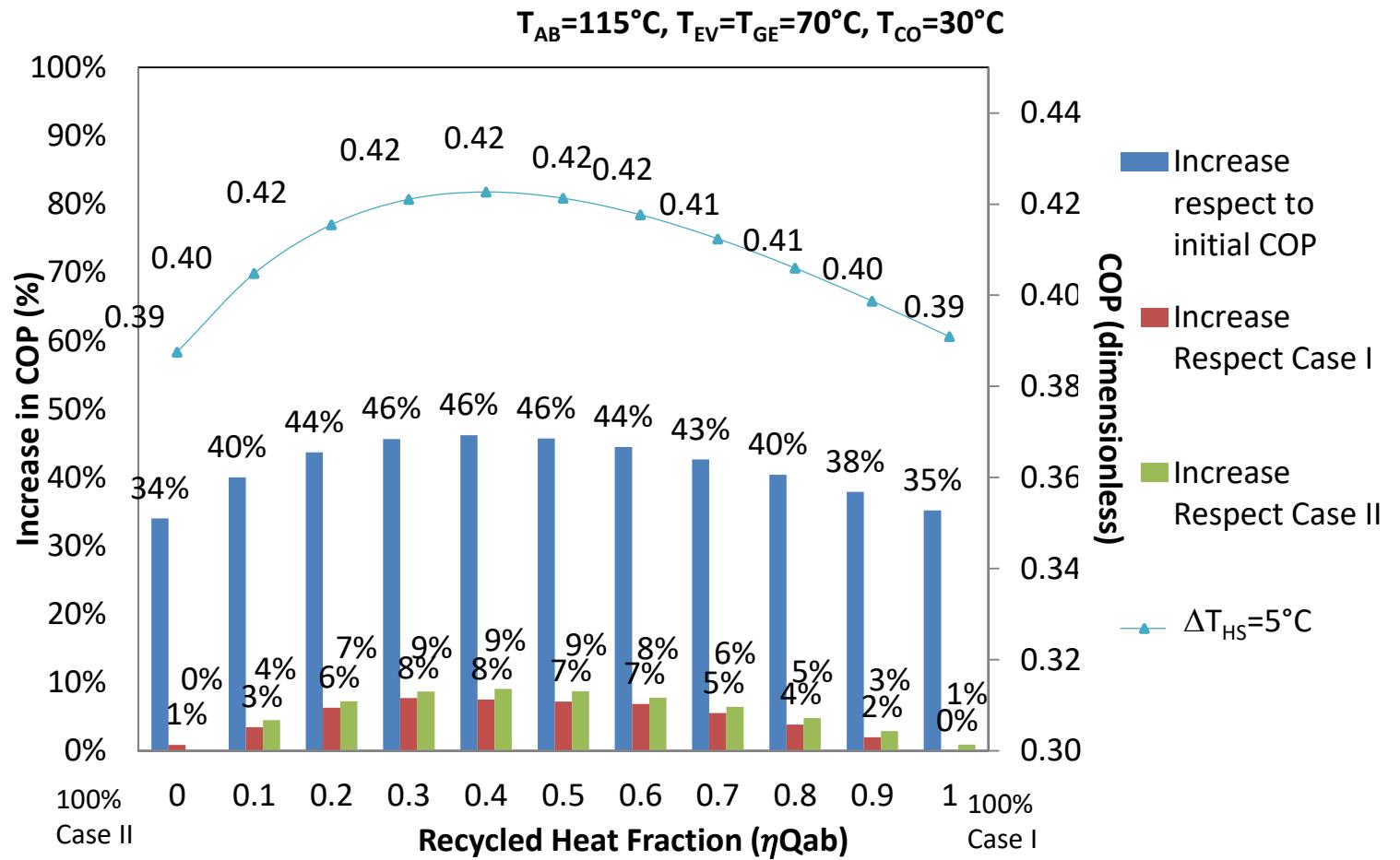
New COP for combination recycling

$$COP_N = \frac{COP_{ET}}{1 - \beta \eta COP_{ET}}$$



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## RESULTS

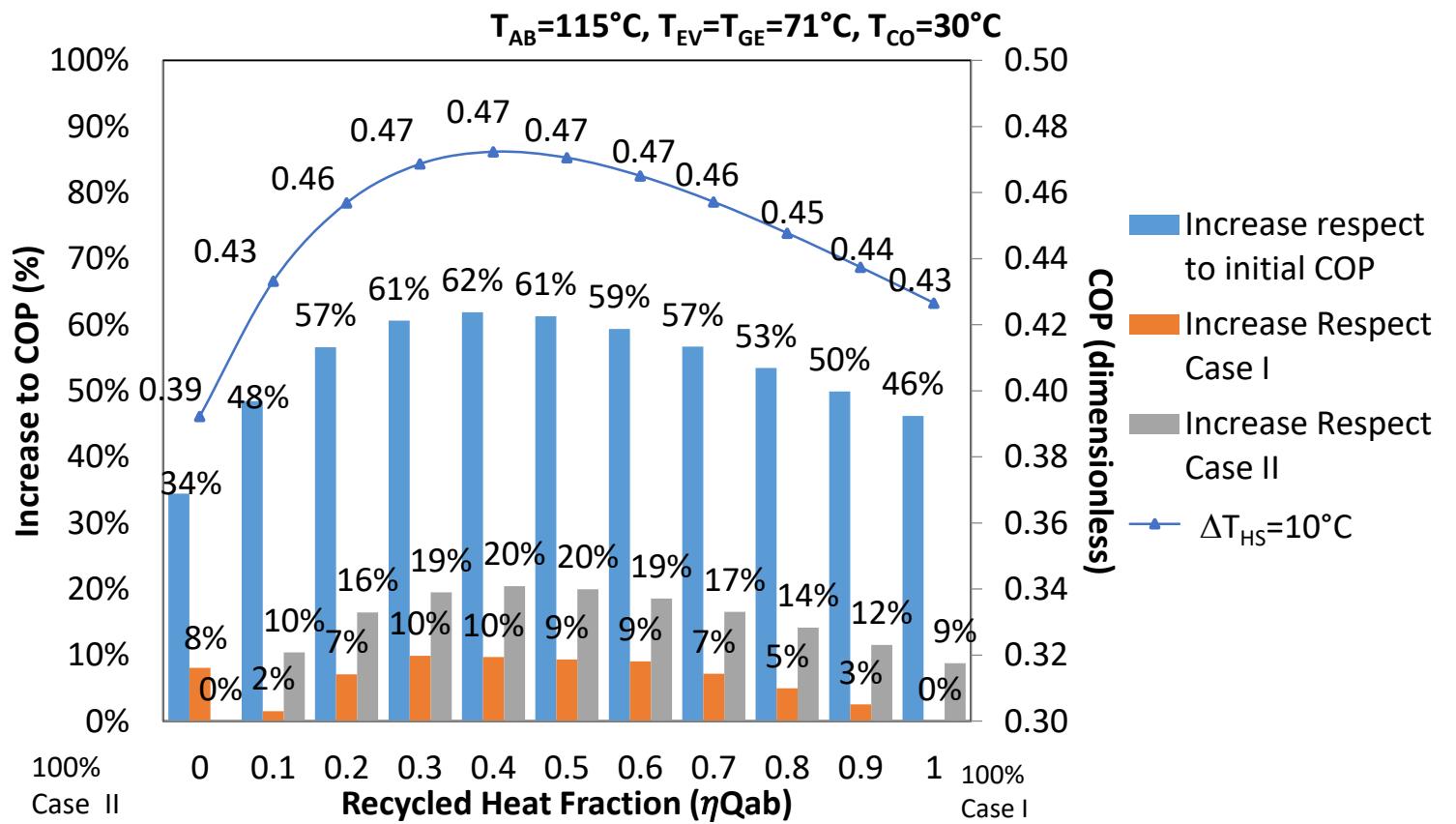




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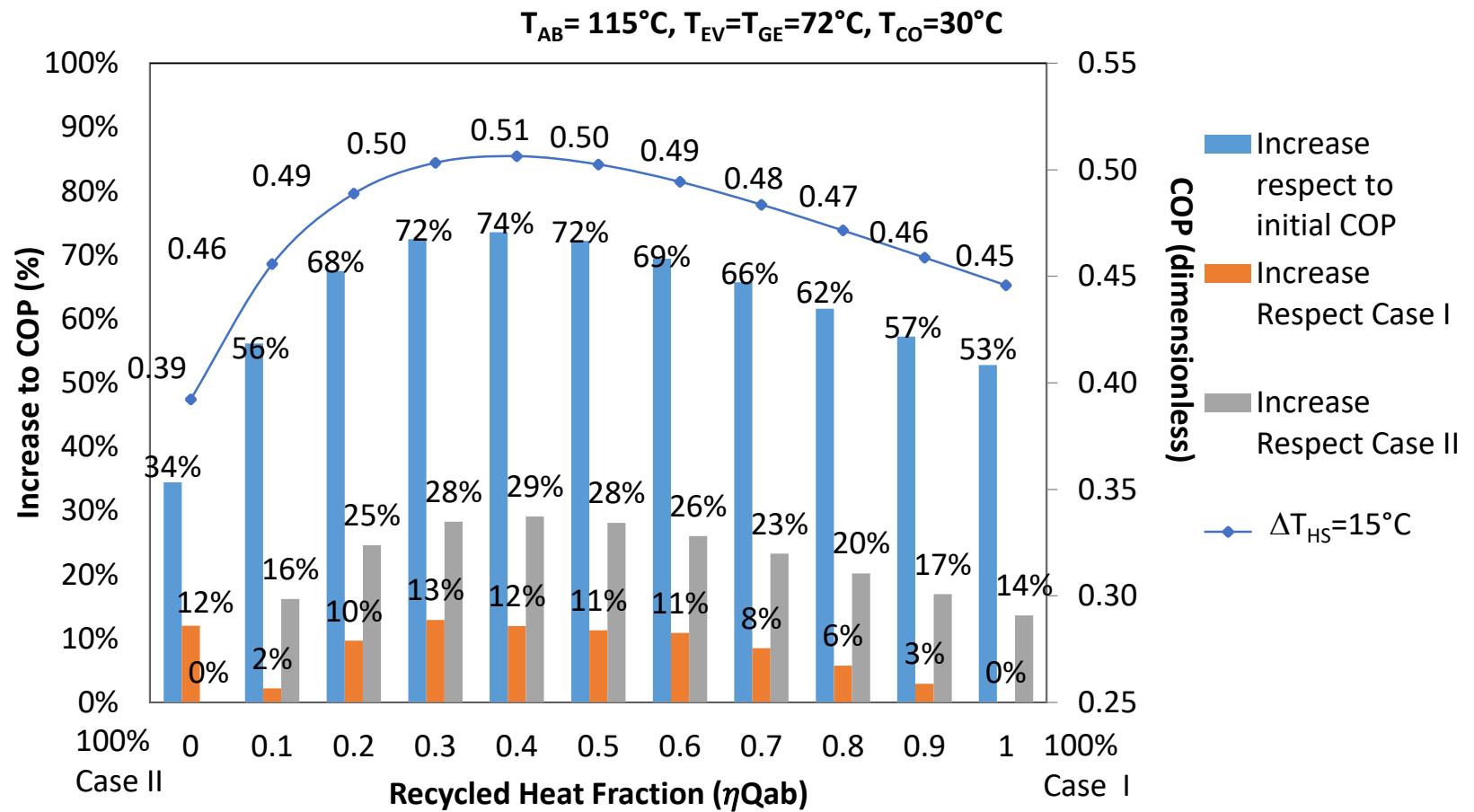


## RESULTS



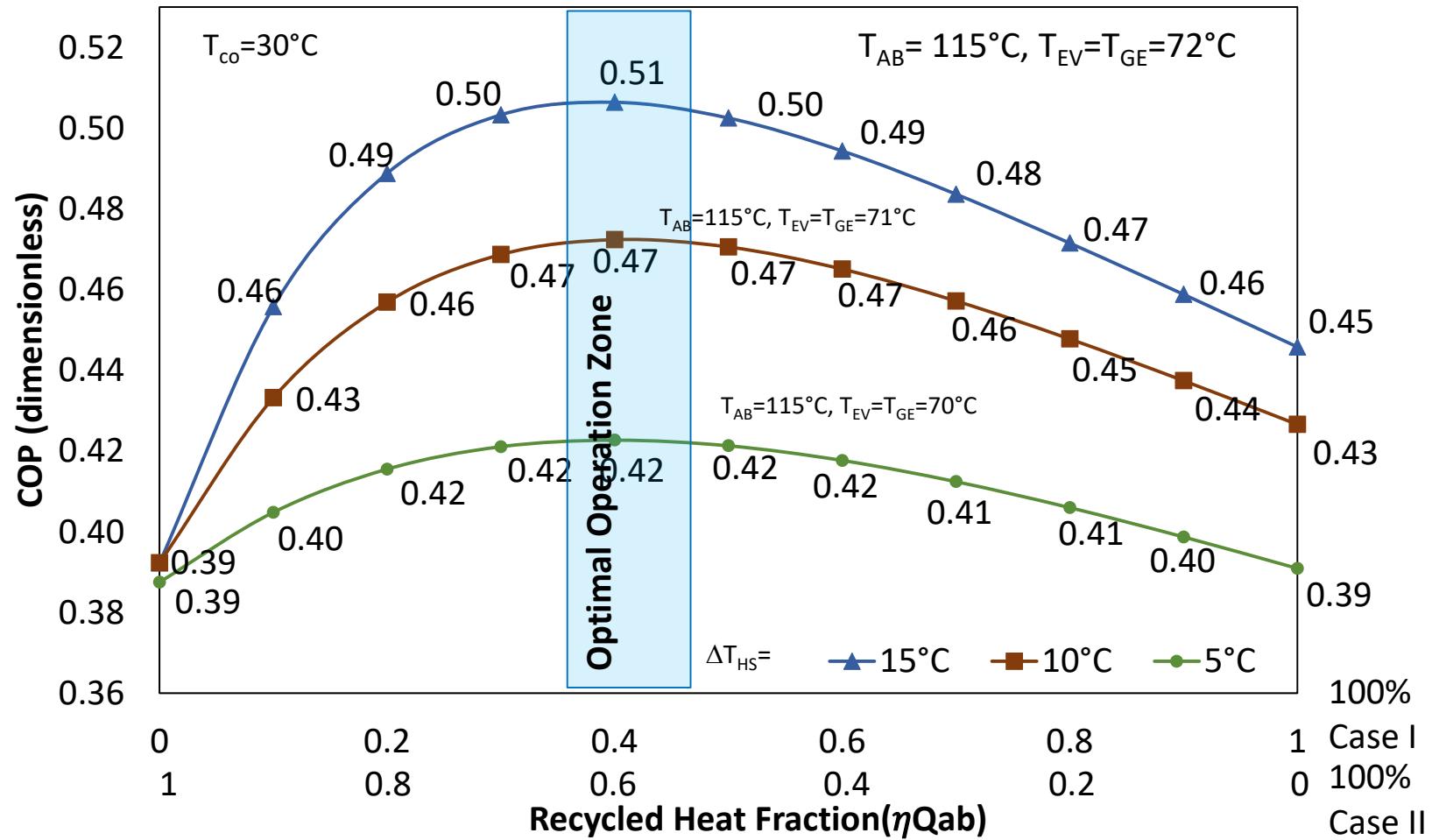


## RESULTS





## RESULTS





## CONCLUSIONS

1

Adding an auxiliary condenser II to the water purification circuit integrated to a thermal transformer increases the  $COP_H$  values

2

The  $COP_{WP}$  increases with the latent heat of the purified water, which depends on the quality of the impure water and the atmospheric pressure

3

When heat is recycled, COP increases from 46% to 74%.

4

Combining 40% to Case I and 60% to Case II is the best option



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