



9th International Interdisciplinary Congress on Renewable Energies, Industrial Maintenance, Mechatronics and Informatics

Booklets



RENIECYT - LATINDEX - Research Gate - DULCINEA - CLASE - Sudoc - HISPANA - SHERPA UNIVERSIA - Google Scholar DOI - REDIB - Mendeley - DIALNET - ROAD - ORCID - V|LEX

Title: Reconstruction of motor voltage control signal in industrial applications using IoT

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Editorial label ECORFAN: 607-8695
BCIERMMI Control Number: 2024-01
BCIERMMI Classification (2024): 241024-0001
RNA: 03-2010-032610115700-14
Pages: 14

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CONAHCYT classification:
Area: Engineering
Field: Engineering
Discipline: Electronic Engineer
Subdiscipline: Electronics devices

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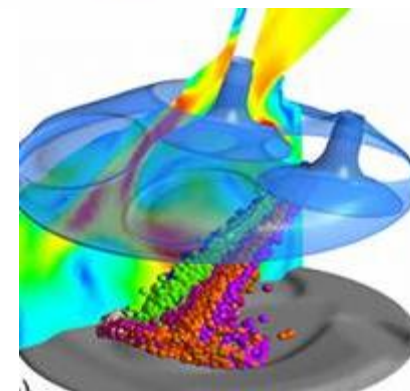
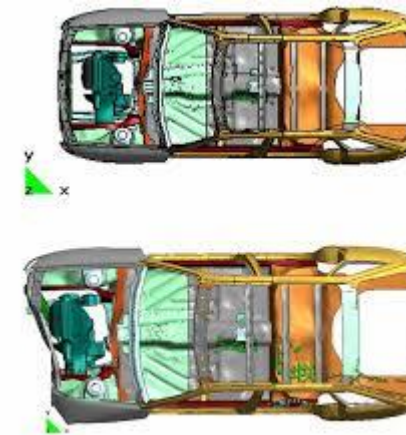
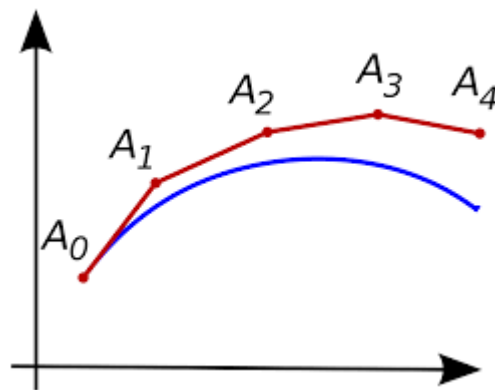
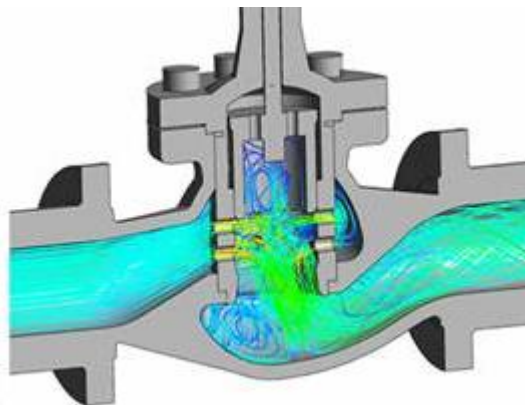
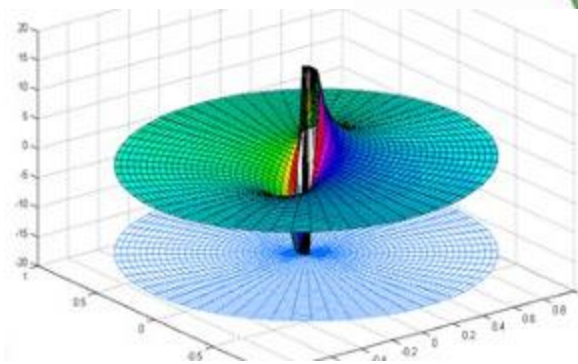
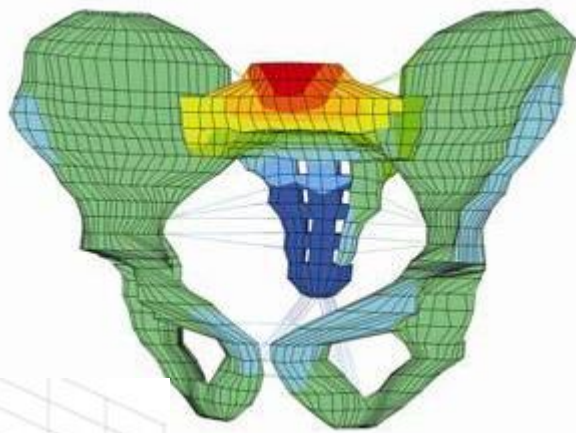
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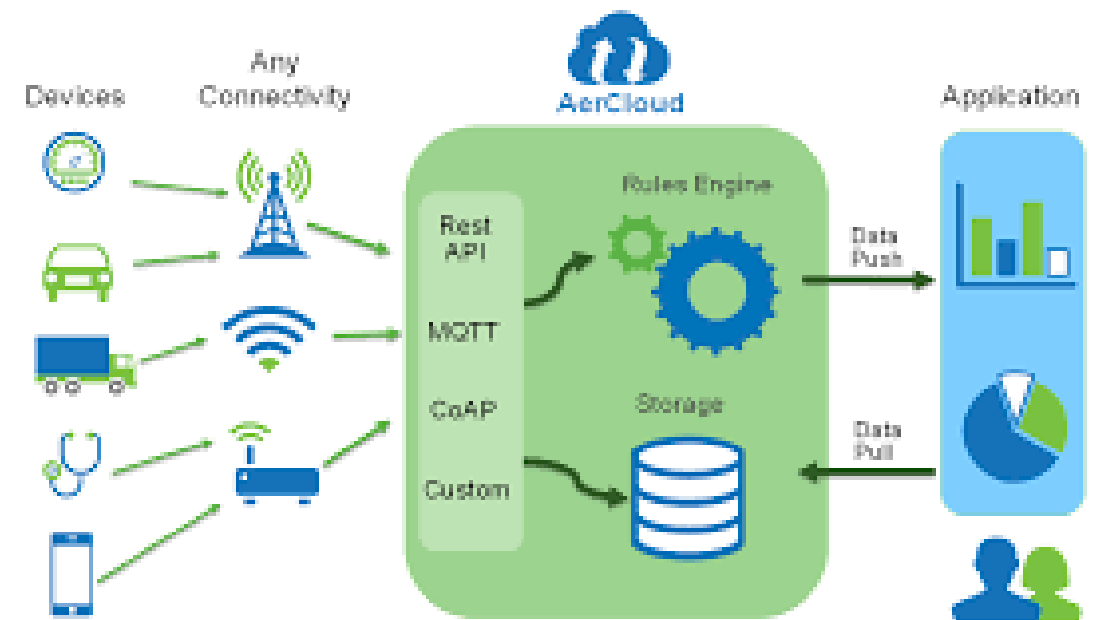
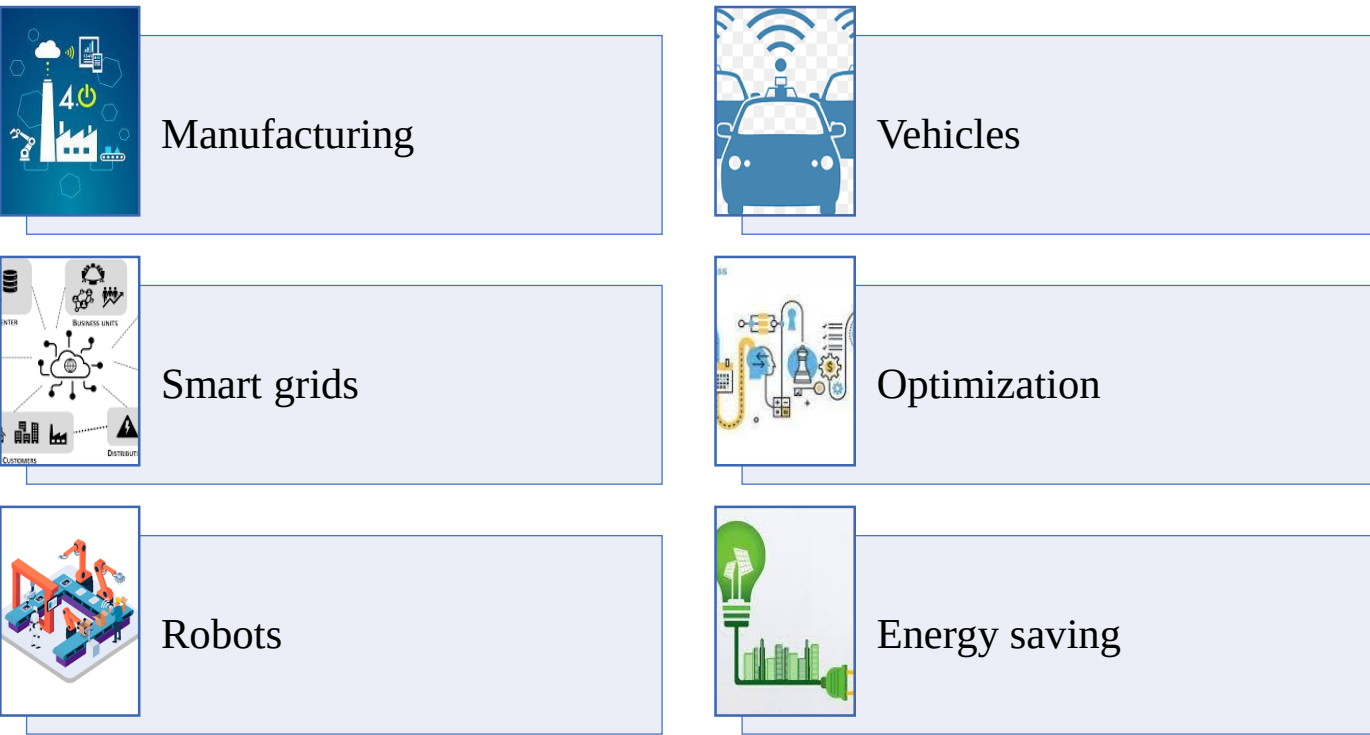
Introduction

$$\begin{cases} f_1(x_1, \dots, x_n) = 0 \\ f_2(x_1, \dots, x_n) = 0 \\ \vdots \\ f_n(x_1, \dots, x_n) = 0 \end{cases} \Rightarrow F(x_1, \dots, x_n) = (f_1, \dots, f_n)^T = 0$$



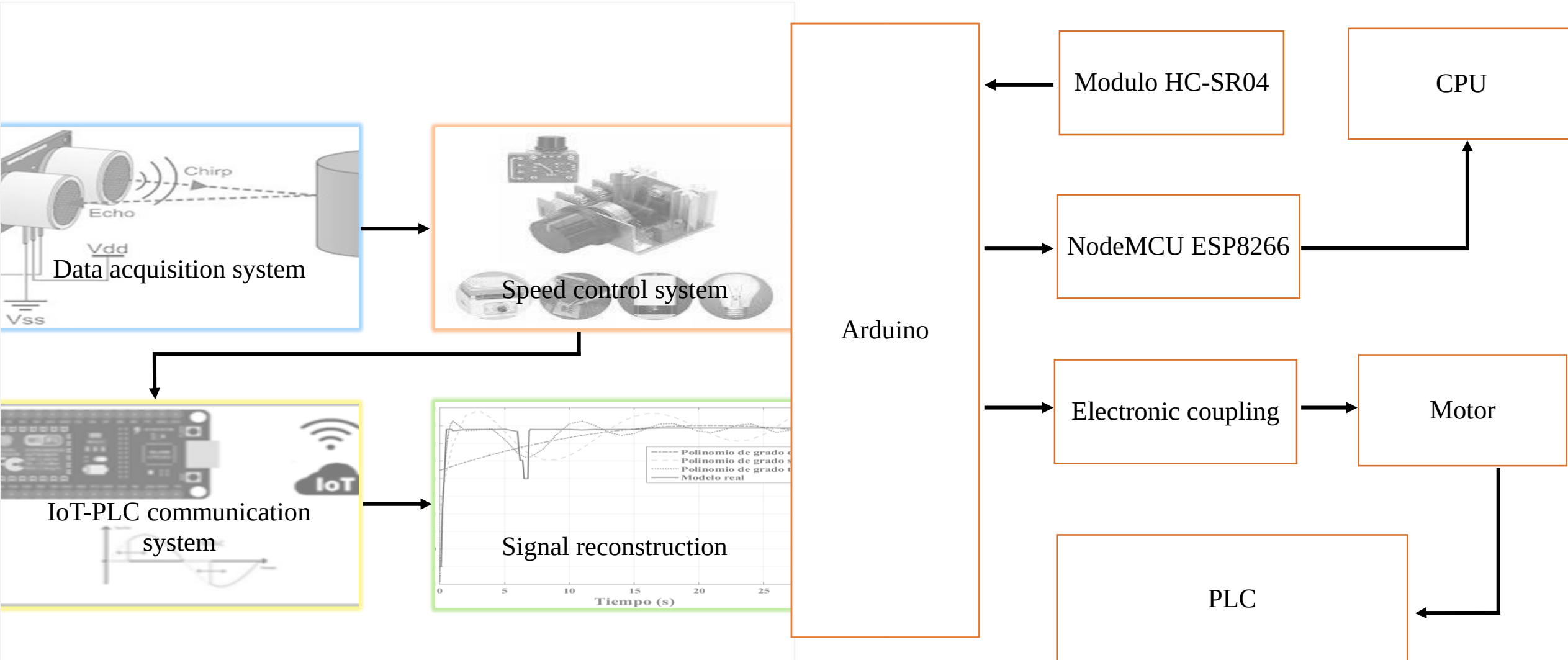


Introduction





IIoT system proposed



IIoT system proposed

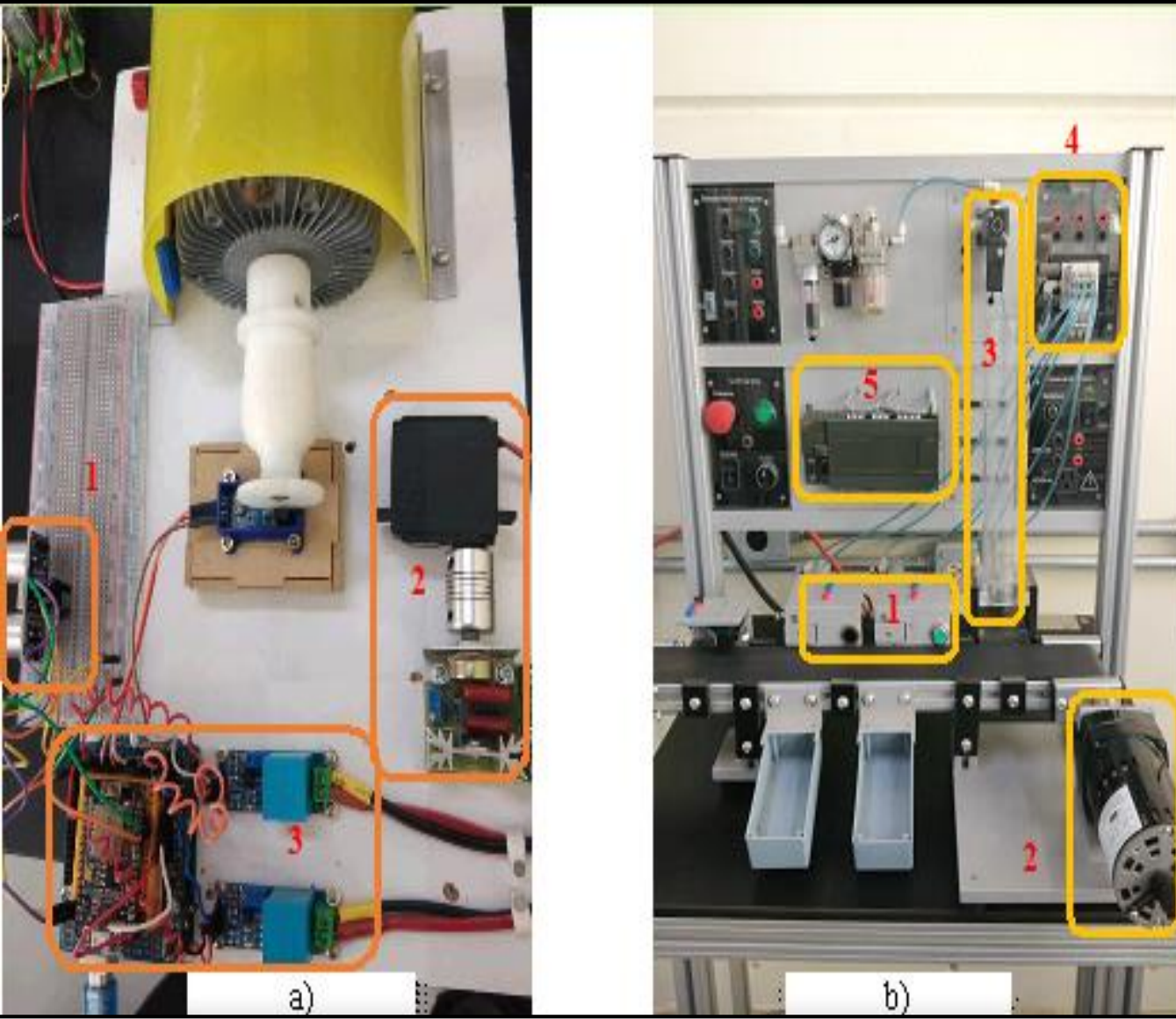


Figure 5 (a) Electrical coupling of the IIoT system

Data acquisition system (1)

Speed control system (2)

IIoT-PLC communication system (3)

Figure 5 (b) SIMATIC S7-200 PLC

Pneumatic system for piston actuator (1)

Three-phase motor (2)

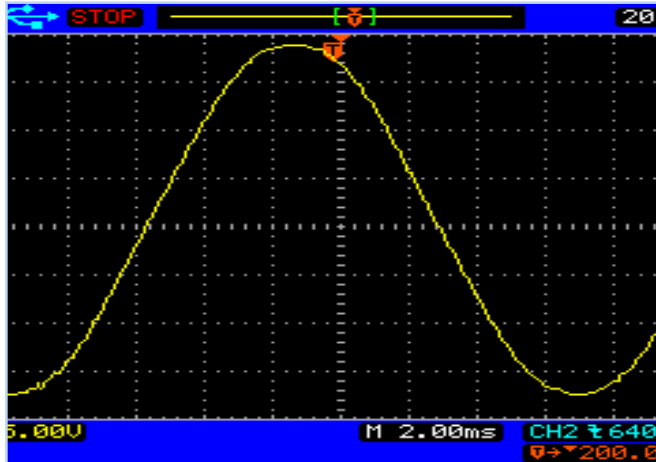
Material feed tower (3)

Solenoid valve system (4)

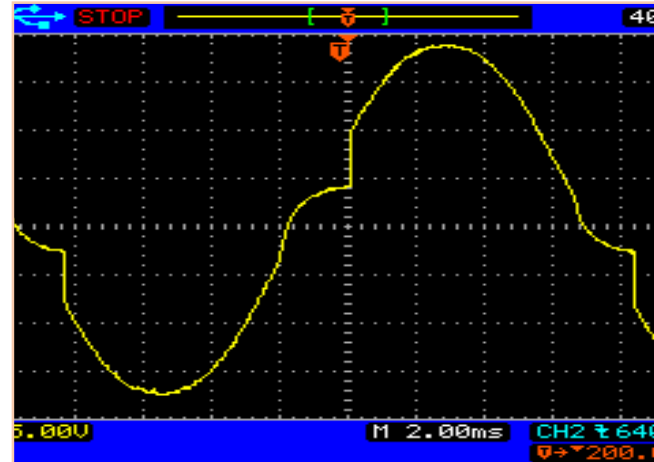
S7-200 CPU (5).

Lab tests

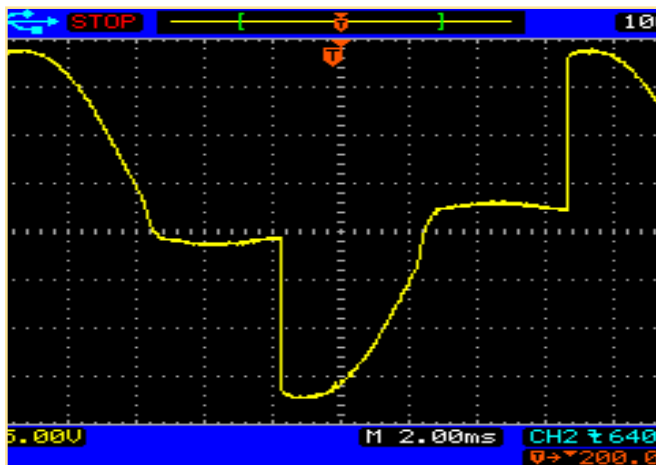
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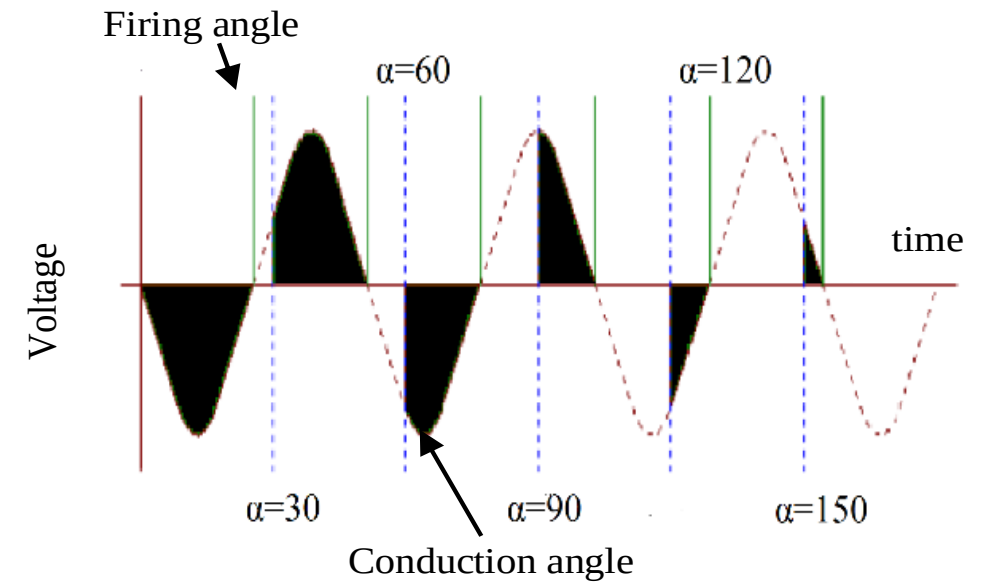
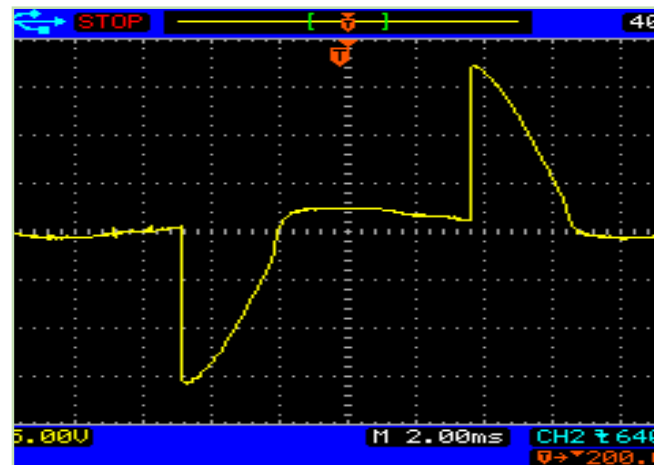
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$\alpha=60^\circ$



$\alpha=90^\circ$





Polynomial Approximation

$$y = a_0 + a_1x + a_2x^2 + a_3x^3 + a_4x^4 + \dots + a_nx^n$$



$$x_1 = [n_1, n_2, \dots, n_k]$$

$$x_2 = [n_{k+1}, n_{k+2}, \dots, n_p]$$

.

.

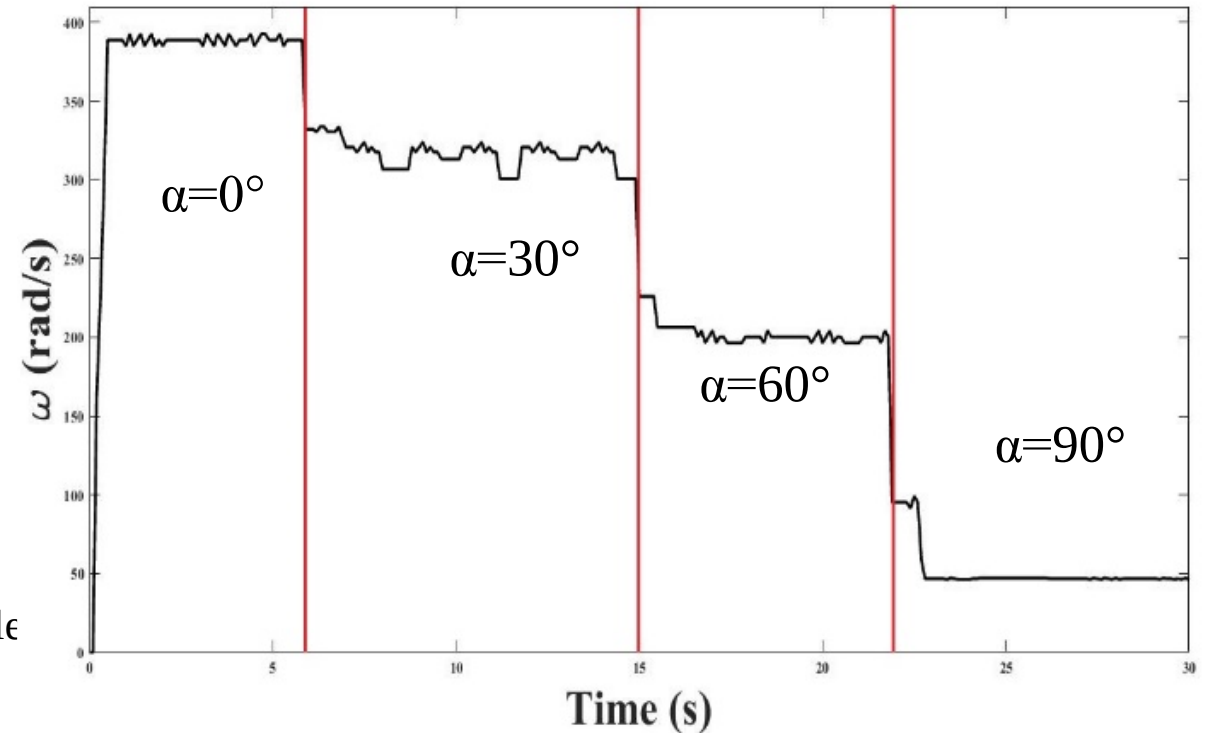
.

$$x_l [=, n_{q+1}, n_{q+2}, \dots, n_m]$$

The relationship between the input and output variable corresponds to the firing angle (α) and the angular velocity (ω).

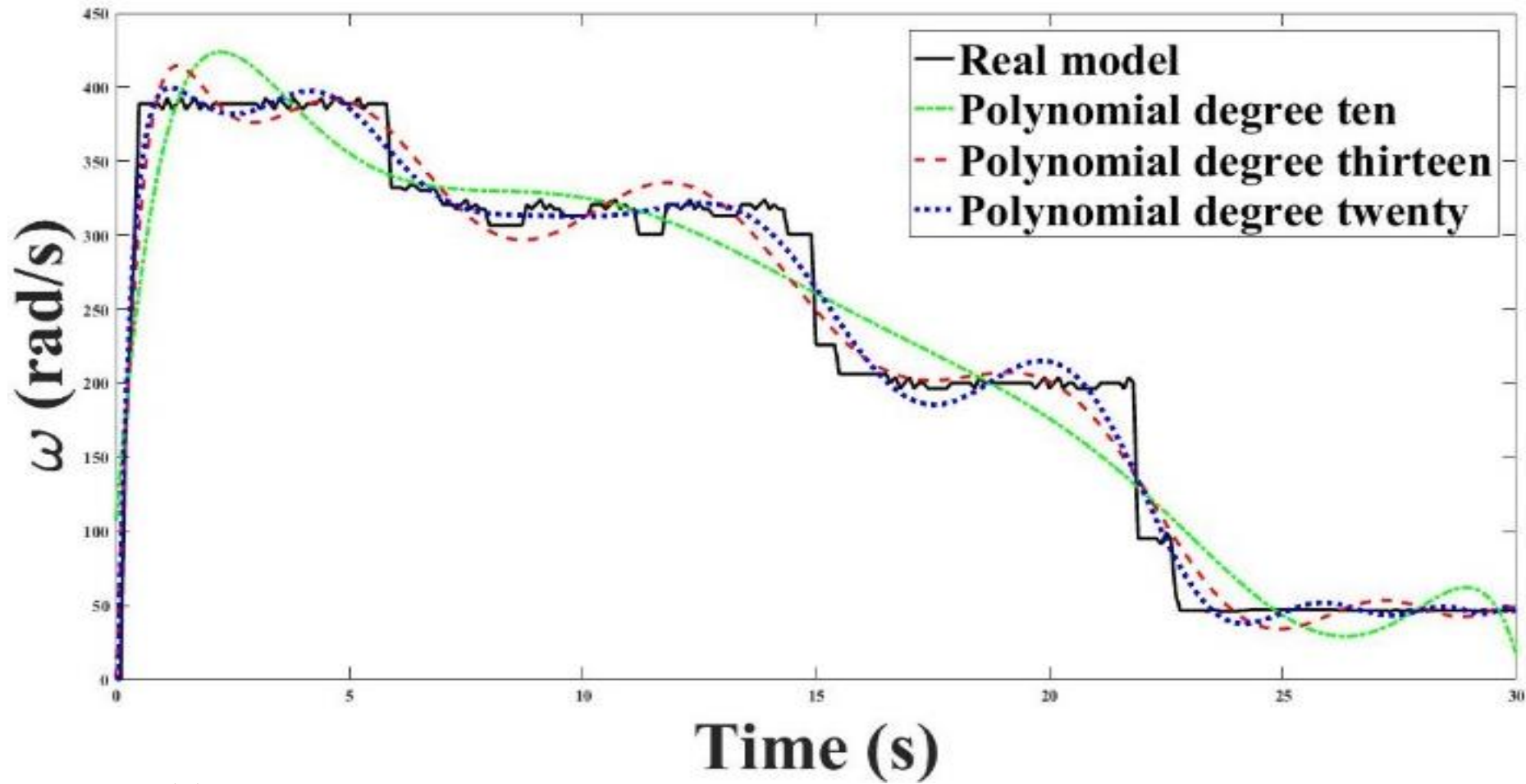
Results

Firing angle (α) in degrees	Angular velocity (ω) in RPM
0°	3631.79
30°	3024.09
60°	1934.04
90°	492.81





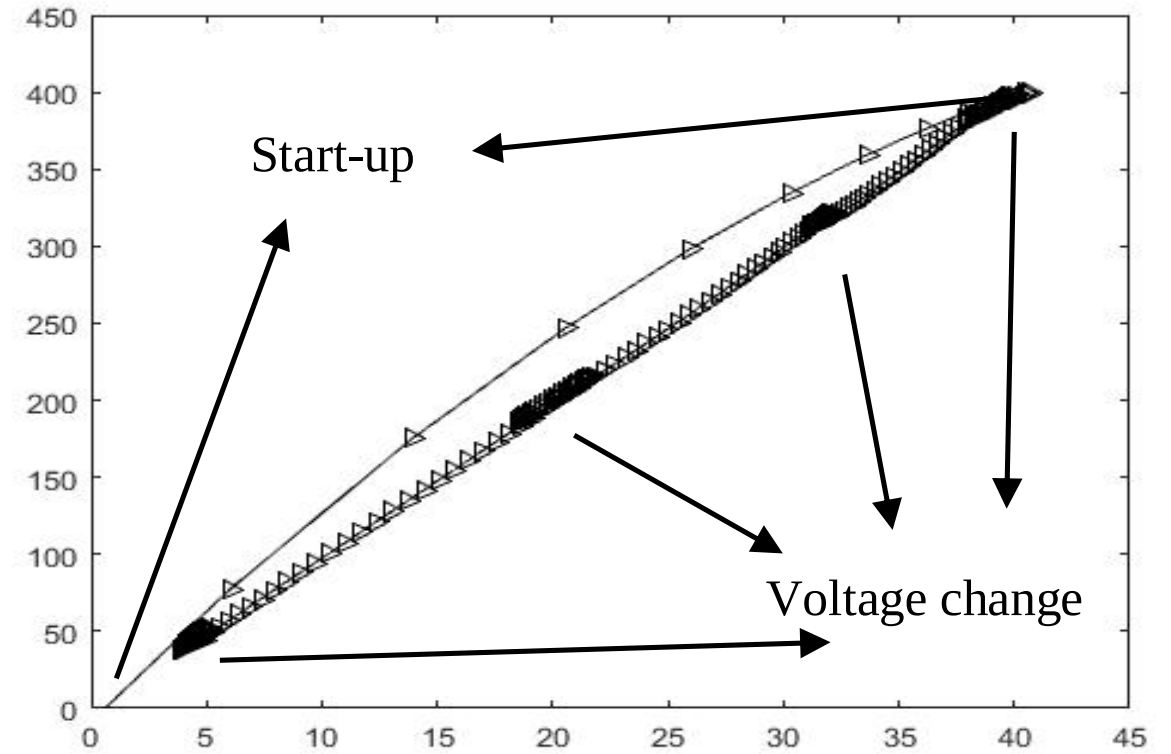
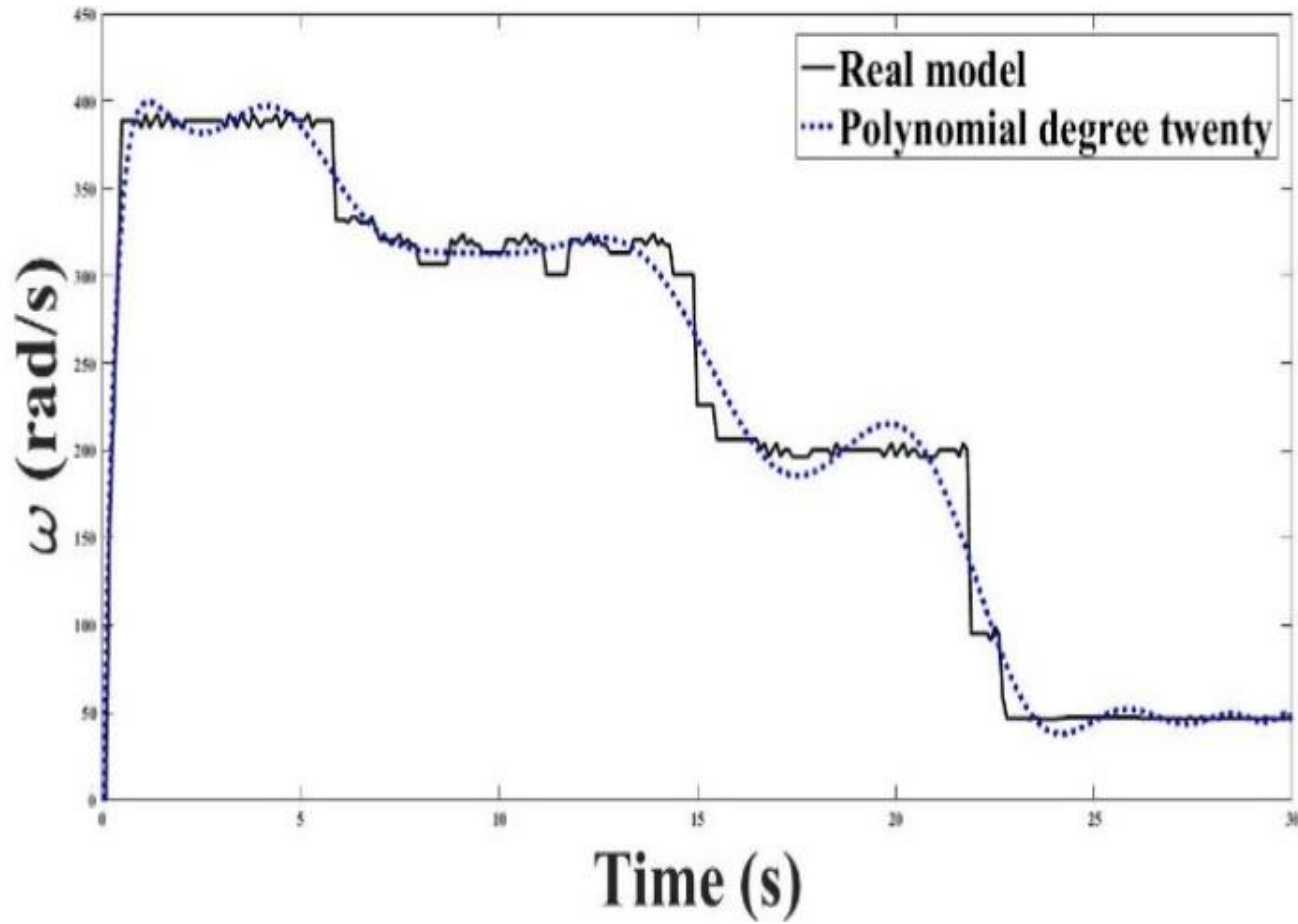
Results



$$\begin{aligned}
 f(x) &= -57.22 + 1555.34t - 2333.95t^2 + 2099t^3 - 1279.41t^4 + 554.04t^5 - 174.38t^6 + 40.63t^7 - 7.13t^8 + 0.96t^9 \\
 &\quad - 0.1t^{10} + \dots - 3.18 \times 10^{-18}t^{20}
 \end{aligned}$$



Results





Conclusions

The proposed system uses a single-phase motor, referring to the electrical coupling for control, the implementation allows to work properly with motors of similar characteristics, also meets the objective allowing to control the motor through the configuration provided by the algorithm and the control device interconnected to the IoT network.

Polynomials of different degrees are exposed in the work, in order to verify:

- The numerical method based on polynomial equivalents can approximate the physical model where the higher the degree of a polynomial the better approximation to the real model curve is obtained.
- If a better appreciation of the dynamics of the system is desired, it can be represented by sectioning the phenomenon in time windows for each voltage variation and obtain a polynomial approximation of lower degree.

Finally, future work will focus on working on the control of the three-phase motor, this will allow to keep the PLC module without costly and irreversible modifications.



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